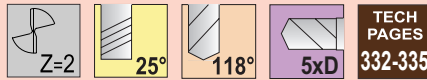


Series 1200H

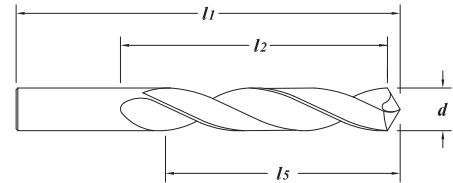
.0625" - .1570"
(1.588mm - 3.988mm)



TOLERANCES		
d	+.0000" - .0005" (+.0000 - .0127mm)	
l_1	$\leq 1/8"$	+.125" - .062" (+3.175 - 1.588mm)
	$> 1/8"$	+.125" - .125" (+3.175 - 3.175mm)
l_2	$\leq 1/8"$	+.125" - .062" (+3.175 - 1.588mm)
	$> 1/8"$	+.125" - .125" (+3.175 - 3.175mm)

BALINIT® Durana Coating

- Solid submicron grain carbide drill
- General purpose jobber style
- Excellent heat resistance and lubricity
- Cam point ($\leq 1/8"$ diameter is with 4-facet point)
- Live tooling recommended on lathe processes
- Bright Finish - page 87



EDP#	d † Diameter		l_1 Overall Length	l_2 Flute Length	l_5 Max Drill Depth
	Decimal	Metric			
56166	.0625	1/16"	1.588	1-3/4"	.331"
56171	.0635	#52	1.613	1-3/4"	.337"
56181	.0700	#50	1.778	1-3/4"	.371"
56186	.0730	#49	1.854	1-3/4"	.387"
56191	.0760	#48	1.930	1-3/4"	.403"
56196	.0781	5/64"	1.984	1-3/4"	.414"
56206	.0787		2.000	44	11
56216	.0820	#45	2.083	1-3/4"	.435"
56221	.0860	#44	2.184	2"	.456"
56226	.0890	#43	2.261	2"	.472"
56231	.0935	#42	2.375	2"	.496"
56236	.0938	3/32"	2.383	2"	.497"
56241	.0960	#41	2.438	2"	.509"
56246	.0980	#40	2.489	2"	.519"
56251	.0984		2.500	57	32
56256	.0995	#39	2.527	2-1/4"	.527"
56261	.1015	#38	2.578	2-1/4"	.538"
56266	.1040	#37	2.642	2-1/4"	.551"
56271	.1065	#36	2.705	2-1/4"	.564"
56276	.1094	7/64"	2.779	2-1/4"	.580"
56281	.1100	#35	2.794	2-1/4"	.583"
56286	.1110	#34	2.819	2-1/4"	.588"
56291	.1130	#33	2.870	2-1/4"	.599"
56296	.1160	#32	2.946	2-1/4"	.615"
56301	.1181		3.000	57	32
56306	.1200	#31	3.048	2-1/4"	.636"
56311	.1250	1/8"	3.175	2-1/4"	.663"
56316	.1285	#30	3.264	2-1/4"	.681"
56321	.1360	#29	3.454	2-1/2"	.721"
56331	.1405	#28	3.569	2-1/2"	.745"
56336	.1406	9/64"	3.571	2-1/2"	.745"
56341	.1440	#27	3.658	2-1/2"	.763"
56346	.1470	#26	3.734	2-1/2"	.779"
56351	.1495	#25	3.797	2-1/2"	.792"
56356	.1520	#24	3.861	2-1/2"	.806"
56361	.1540	#23	3.912	2-1/2"	.816"
56366	.1562	5/32"	3.967	2-1/2"	.828"
56371	.1570	#22	3.988	2-1/2"	.832"

EDP#	d † Diameter		l_1 Overall Length	l_2 Flute Length	l_5 Max Drill Depth	
	Decimal	Metric				
56381	.1590	#21	4.039	2-1/2"	1-3/8"	.843"
56386	.1610	#20	4.089	2-1/2"	1-3/8"	.853"
56391	.1660	#19	4.216	2-3/4"	1-5/8"	.880"
56396	.1695	#18	4.305	2-3/4"	1-5/8"	.898"
56401	.1719	11/64"	4.366	2-3/4"	1-5/8"	.911"
56411	.1770	#16	4.496	2-3/4"	1-5/8"	.938"
56421	.1800	#15	4.572	2-3/4"	1-5/8"	.954"
56426	.1820	#14	4.623	2-3/4"	1-5/8"	.965"
56436	.1875	3/16"	4.763	2-3/4"	1-5/8"	.994"
56441	.1890	#12	4.801	2-3/4"	1-5/8"	1.002"
56446	.1910	#11	4.851	2-3/4"	1-5/8"	1.012"
56451	.1935	#10	4.915	2-3/4"	1-5/8"	1.026"
56471	.2010	#7	5.105	3"	1-3/4"	1.065"
56481	.2040	#6	5.182	3"	1-3/4"	1.081"
56486	.2055	#5	5.220	3"	1-3/4"	1.089"
56491	.2090	#4	5.309	3"	1-3/4"	1.108"
56496	.2130	#3	5.410	3"	1-3/4"	1.129"
56506	.2188	7/32"	5.558	3"	1-3/4"	1.160"
56516	.2280	#1	5.791	3"	1-3/4"	1.208"
56526	.2344	15/64"	5.954	3-1/4"	2"	1.242"
56541	.2420	C	6.147	3-1/4"	2"	1.283"
56551	.2500	1/4" / E	6.350	3-1/4"	2"	1.325"
56561	.2570	F	6.528	3-1/4"	2"	1.362"
56566	.2610	G	6.629	3-1/2"	2-1/8"	1.383"
56571	.2656	17/64"	6.746	3-1/2"	2-1/8"	1.408"
56601	.2812	9/32"	7.142	3-1/2"	2-1/8"	1.490"
56606	.2900	L	7.366	3-1/2"	2-1/8"	1.537"
56626	.3020	N	7.671	3-3/4"	2-3/8"	1.601"
56631	.3125	5/16"	7.938	3-3/4"	2-3/8"	1.656"
56646	.3230	P	8.204	3-3/4"	2-3/8"	1.712"
56651	.3281	21/64"	8.334	4"	2-1/2"	1.739"
56671	.3438	11/32"	8.733	4"	2-1/2"	1.822"
56696	.3680	U	9.347	4-1/4"	2-3/4"	1.951"
56706	.3750	3/8"	9.525	4-1/4"	2-3/4"	1.988"
56731	.3970	X	10.084	4-1/2"	2-7/8"	2.104"
56741	.4062	13/32"	10.317	4-1/2"	2-7/8"	2.153"
56756	.4219	27/64"	10.716	4-1/2"	2-7/8"	2.236"
56766	.4375	7/16"	11.113	4-1/2"	2-7/8"	2.319"
56801	.5000	1/2"	12.700	4-3/4"	3"	2.650"