

TOLERANCES

d_1	+0.000" - .0004" (+.000 - .010mm)
d_2	h6
l_1	+ .125" - .125" (+3.175 - 3.175mm)
l_2	+ .125" - .125" (+3.175 - 3.175mm)

Series 1550H, 1250H, 1850H

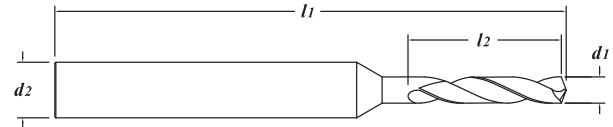


.0312" - .0354"
(0.792mm - 0.900mm)

Recommended for high nickel, high temperature alloys, cobalt-based alloys, stainless steels, and tool steels >40 Rc

AlTiN-based Coating

- High performance solid submicron grain carbide drill on 3mm or 1/8" diameter shank
- 30° helix for better chip evacuation
- Live tooling recommended on lathe processes



3xD (1550H) EDP#	5xD (1250H) EDP#	12xD (1850H) EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
			Decimal	Metric								
00100	00304	00510	.0312	1/32"	0.792	1/8"	2"	5/32"	36.70	35.10	33.51	31.91
			.0312	1/32"	0.792	1/8"	2"	15/64"	38.04	36.39	34.73	33.08
	00306	00512	.0312	1/32"	0.792	1/8"	2"	7/16"	42.07	40.24	38.41	36.58
			.0315		0.800	3.0	50	6.0	37.51	35.88	34.25	32.62
	00308		.0315		0.800	3.0	50	12.0	41.48	39.68	37.87	36.07
			.0319		0.810	3.0	50	6.0	37.51	35.88	34.25	32.62
00106	00310	00516	.0320	#67	0.812	1/8"	2"	11/64"	36.70	35.10	33.51	31.91
			.0320	#67	0.812	1/8"	2"	15/64"	38.04	36.39	34.73	33.08
	00318	00518	.0320	#67	0.812	1/8"	2"	7/16"	42.07	40.24	38.41	36.58
			.0323		0.820	3.0	50	12.0	41.48	39.68	37.87	36.07
00112	00316	00522	.0330	#66	0.838	1/8"	2"	11/64"	36.70	35.10	33.51	31.91
			.0330	#66	0.838	1/8"	2"	15/64"	38.04	36.39	34.73	33.08
	00318	00524	.0330	#66	0.838	1/8"	2"	7/16"	42.07	40.24	38.41	36.58
			.0331		0.840	3.0	50	6.0	37.51	35.88	34.25	32.62
00116	00322	00528	.0331		0.840	3.0	50	12.0	41.48	39.68	37.87	36.07
			.0335		0.850	3.0	50	4.5	36.09	34.52	32.95	31.38
	00328	00534	.0335		0.850	3.0	50	12.0	41.48	39.68	37.87	36.07
			.0339		0.860	3.0	50	6.5	37.51	35.88	34.25	32.62
00120	00330	00536	.0343		0.870	3.0	50	13.0	41.48	39.68	37.87	36.07
			.0343		0.870	3.0	50	4.5	36.09	34.52	32.95	31.38
00122	00330	00536	.0343		0.870	3.0	50	13.0	41.48	39.68	37.87	36.07
			.0346		0.880	3.0	50	4.5	36.09	34.52	32.95	31.38
00124	00328	00534	.0350	#65	0.890	3.0	50	4.5	36.09	34.52	32.95	31.38
			.0350	#65	0.890	3.0	50	6.5	37.51	35.88	34.25	32.62
	00330	00536	.0350	#65	0.890	3.0	50	13.0	41.48	39.68	37.87	36.07
			.0354		0.900	3.0	50	6.5	37.51	35.88	34.25	32.62
			.0354		0.900	3.0	50	13.0	41.48	39.68	37.87	36.07

continued →

Series 1550H,1250H,1850H (continued)

.0358" - .0465"
(0.910mm - 1.181mm)

3xD (1550H) EDP#	5xD (1250H) EDP#	12xD (1850H) EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
			Decimal	Metric								
	00332		.0358		3.0	50	6.5	37.51	35.88	34.25	32.62	
00130			.0360	#64	0.914	1/8"	2"	3/16"	36.70	35.10	33.51	31.91
	00334		.0360	#64	0.914	1/8"	2"	1/4"	38.04	36.39	34.73	33.08
		00540	.0360	#64	0.914	1/8"	2"	1/2"	42.07	40.24	38.41	36.58
00134			.0366		0.930	3.0	50	5.0	36.09	34.52	32.95	31.38
00136			.0370	#63	0.940	3.0	50	5.0	36.09	34.52	32.95	31.38
	00340		.0370	#63	0.940	3.0	50	7.0	37.51	35.88	34.25	32.62
		00546	.0370	#63	0.940	3.0	50	14.0	41.48	39.68	37.87	36.07
00138			.0374		0.950	3.0	50	5.0	36.09	34.52	32.95	31.38
00142			.0380	#62	0.965	1/8"	2"	3/16"	36.70	35.10	33.51	31.91
	00346		.0380	#62	0.965	1/8"	2"	17/64"	38.04	36.39	34.73	33.08
		00552	.0380	#62	0.965	1/8"	2"	9/16"	42.07	40.24	38.41	36.58
		00556	.0386		0.980	3.0	50	14.0	41.48	39.68	37.87	36.07
00148			.0390	#61	0.990	3.0	50	5.0	36.09	34.52	32.95	31.38
	00352		.0390	#61	0.990	3.0	50	7.0	37.51	35.88	34.25	32.62
		00558	.0390	#61	0.990	3.0	50	14.0	41.48	39.68	37.87	36.07
00150			.0394		1.000	3.0	50	5.0	36.09	34.52	32.95	31.38
	00354		.0394		1.000	3.0	50	7.0	37.51	35.88	34.25	32.62
		00560	.0394		1.000	3.0	50	14.0	41.48	39.68	37.87	36.07
00152			.0400	#60	1.016	1/8"	2"	13/64"	36.35	34.77	33.19	31.61
	00356		.0400	#60	1.016	1/8"	2"	9/32"	37.70	36.06	34.42	32.78
		00562	.0400	#60	1.016	1/8"	2"	9/16"	41.68	39.86	38.05	36.24
00154			.0410	#59	1.041	1/8"	2"	13/64"	36.35	34.77	33.19	31.61
	00358		.0410	#59	1.041	1/8"	2"	9/32"	37.70	36.06	34.42	32.78
		00564	.0410	#59	1.041	1/8"	2"	9/16"	41.68	39.86	38.05	36.24
00156			.0413		1.050	3.0	50	5.5	35.74	34.19	32.63	31.08
	00360		.0413		1.050	3.0	50	7.5	37.20	35.59	33.97	32.35
		00566	.0413		1.050	3.0	50	15.0	41.14	39.35	37.56	35.77
00158			.0420	#58	1.066	1/8"	2"	7/32"	36.35	34.77	33.19	31.61
	00362		.0420	#58	1.066	1/8"	2"	5/16"	37.70	36.06	34.42	32.78
00160			.0430	#57	1.092	1/8"	2"	7/32"	36.35	34.77	33.19	31.61
	00364		.0430	#57	1.092	1/8"	2"	5/16"	37.70	36.06	34.42	32.78
		00570	.0430	#57	1.092	1/8"	2"	9/16"	41.68	39.86	38.05	36.24
00162			.0433		1.100	3.0	50	5.5	35.74	34.19	32.63	31.08
	00366		.0433		1.100	3.0	50	8.0	37.20	35.59	33.97	32.35
		00572	.0433		1.100	3.0	50	16.0	41.14	39.35	37.56	35.77
00164			.0453		1.150	3.0	50	6.0	35.74	34.19	32.63	31.08
	00368		.0453		1.150	3.0	50	8.0	37.20	35.59	33.97	32.35
		00574	.0453		1.150	3.0	50	16.0	41.14	39.35	37.56	35.77
00166			.0465	#56	1.181	1/8"	2"	15/64"	36.35	34.77	33.19	31.61
	00370		.0465	#56	1.181	1/8"	2"	11/32"	37.70	36.06	34.42	32.78
		00576	.0465	#56	1.181	1/8"	2"	5/8"	41.68	39.86	38.05	36.24

Series 1550H,1250H,1850H (continued)

.0469" - .0689"
(1.191mm - 1.750mm)

HIGH PERFORMANCE
DRILLS

3xD (1550H) EDP#	5xD (1250H) EDP#	12xD (1850H) EDP#	d_1 † Diameter			d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100
			Decimal	3/64"	Metric							
00168			.0469	3/64"	1.191	1/8"	2"	15/64"	36.35	34.77	33.19	31.61
	00372		.0469	3/64"	1.191	1/8"	2"	11/32"	37.70	36.06	34.42	32.78
		00578	.0469	3/64"	1.191	1/8"	2"	5/8"	41.68	39.86	38.05	36.24
00170			.0472		1.200	3.0	50	6.0	35.74	34.19	32.63	31.08
	00374		.0472		1.200	3.0	50	9.0	37.20	35.59	33.97	32.35
		00580	.0472		1.200	3.0	50	18.0	41.14	39.35	37.56	35.77
00172			.0492		1.250	3.0	50	6.5	35.74	34.19	32.63	31.08
	00376		.0492		1.250	3.0	50	9.0	37.20	35.59	33.97	32.35
		00582	.0492		1.250	3.0	50	18.0	41.14	39.35	37.56	35.77
00174			.0512		1.300	3.0	50	6.5	35.40	33.86	32.32	30.78
	00378		.0512		1.300	3.0	50	9.0	36.81	35.21	33.61	32.01
		00584	.0512		1.300	3.0	50	18.0	40.70	38.93	37.16	35.39
00176			.0520	#55	1.320	1/8"	2"	17/64"	36.00	34.43	32.87	31.30
	00380		.0520	#55	1.320	1/8"	2"	3/8"	37.35	35.73	34.10	32.48
		00586	.0520	#55	1.320	1/8"	2"	3/4"	41.29	39.49	37.70	35.90
00178			.0531		1.350	3.0	50	6.5	35.40	33.86	32.32	30.78
	00382		.0531		1.350	3.0	50	9.5	36.81	35.21	33.61	32.01
		00588	.0531		1.350	3.0	50	19.0	40.70	38.93	37.16	35.39
00180			.0550	#54	1.397	1/8"	2"	9/32"	36.00	34.43	32.87	31.30
	00384		.0550	#54	1.397	1/8"	2"	3/8"	37.35	35.73	34.10	32.48
		00590	.0550	#54	1.397	1/8"	2"	3/4"	41.29	39.49	37.70	35.90
00182			.0551		1.400	3.0	50	7.0	35.40	33.86	32.32	30.78
	00386		.0551		1.400	3.0	50	10.0	36.81	35.21	33.61	32.01
		00592	.0551		1.400	3.0	65	20.0	42.56	40.71	38.86	37.01
00184			.0571		1.450	3.0	50	7.0	35.40	33.86	32.32	30.78
	00388		.0571		1.450	3.0	50	10.5	36.81	35.21	33.61	32.01
		00594	.0571		1.450	3.0	65	21.0	42.56	40.71	38.86	37.01
00186			.0591		1.500	3.0	50	7.5	35.40	33.86	32.32	30.78
	00390		.0591		1.500	3.0	50	10.5	36.81	35.21	33.61	32.01
		00596	.0591		1.500	3.0	65	21.0	42.56	40.71	38.86	37.01
00188			.0595	#53	1.511	1/8"	2"	19/64"	36.00	34.43	32.87	31.30
	00392		.0595	#53	1.511	1/8"	2"	7/16"	37.35	35.73	34.10	32.48
		00598	.0595	#53	1.511	1/8"	2-1/2"	13/16"	43.18	41.31	39.43	37.55
00190			.0610		1.550	3.0	50	7.5	35.03	33.51	31.98	30.46
	00394		.0610		1.550	3.0	50	11.0	36.47	34.88	33.30	31.71
		00600	.0610		1.550	3.0	65	22.0	42.21	40.37	38.54	36.70
00192			.0625	1/16"	1.587	1/8"	2"	5/16"	35.66	34.11	32.56	31.01
	00396		.0625	1/16"	1.587	1/8"	2"	7/16"	37.00	35.39	33.78	32.17
		00602	.0625	1/16"	1.587	1/8"	2-1/2"	13/16"	42.79	40.93	39.07	37.21
00194			.0630		1.600	3.0	50	7.5	35.03	33.51	31.98	30.46
	00398		.0630		1.600	3.0	50	11.0	36.47	34.88	33.30	31.71
		00604	.0630		1.600	3.0	65	22.0	42.21	40.37	38.54	36.70
00196			.0635	#52	1.613	1/8"	2"	5/16"	35.66	34.11	32.56	31.01
	00400		.0635	#52	1.613	1/8"	2"	15/32"	37.00	35.39	33.78	32.17
		00606	.0635	#52	1.613	1/8"	2-1/2"	7/8"	42.79	40.93	39.07	37.21
00198			.0650		1.650	3.0	50	8.5	35.03	33.51	31.98	30.46
	00402		.0650		1.650	3.0	50	11.5	36.47	34.88	33.30	31.71
		00608	.0650		1.650	3.0	65	23.0	42.21	40.37	38.54	36.70
00200			.0669		1.700	3.0	50	8.5	35.03	33.51	31.98	30.46
	00404		.0669		1.700	3.0	50	11.5	36.47	34.88	33.30	31.71
		00610	.0669		1.700	3.0	65	23.0	42.21	40.37	38.54	36.70
00202			.0670	#51	1.702	1/8"	2"	11/32"	35.66	34.11	32.56	31.01
	00406		.0670	#51	1.702	1/8"	2"	15/32"	37.00	35.39	33.78	32.17
		00612	.0670	#51	1.702	1/8"	2-1/2"	7/8"	42.79	40.93	39.07	37.21
00204			.0689		1.750	3.0	50	9.0	35.03	33.51	31.98	30.46
	00408		.0689		1.750	3.0	50	12.0	36.47	34.88	33.30	31.71
		00614	.0689		1.750	3.0	65	24.0	42.21	40.37	38.54	36.70

continued →

Series 1550H,1250H,1850H (continued)

.0700" - .0846"
(1.778mm - 2.150mm)

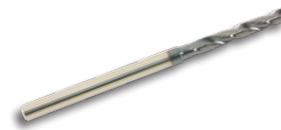


TOLERANCES	
d_1	+0.000" - .0004" (+.000 - .010mm)
d_2	h6
l_1	+125° - 125° (+3.175 - 3.175mm)
l_2	+125° - 125° (+3.175 - 3.175mm)

Recommended for high nickel, high temperature alloys, cobalt-based alloys, stainless steels, and tool steels >40 Rc

AlTiN-based Coating

High performance solid submicron grain carbide drill on 3mm or 1/8" diameter shank



3xD (1550H) EDP#	5xD (1250H) EDP#	12xD (1850H) EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
			Decimal	Metric								
00206			.0700	#50	1.778	1/8"	2"	23/64"	35.31	33.77	32.24	30.70
	00410		.0700	#50	1.778	1/8"	2"	1/2"	36.64	35.05	33.45	31.86
		00616	.0700	#50	1.778	1/8"	2-1/2"	1"	42.37	40.52	38.68	36.84
00208			.0709		1.800	3.0	50	9.0	34.70	33.19	31.68	30.17
	00412		.0709		1.800	3.0	50	13.0	36.12	34.55	32.98	31.41
		00618	.0709		1.800	3.0	65	26.0	41.79	39.97	38.16	36.34
00210			.0728		1.850	3.0	50	9.5	34.70	33.19	31.68	30.17
		00620	.0728		1.850	3.0	65	26.0	41.79	39.97	38.16	36.34
00212			.0730	#49	1.854	1/8"	2"	3/8"	35.31	33.77	32.24	30.70
	00416		.0730	#49	1.854	1/8"	2"	1/2"	36.64	35.05	33.45	31.86
		00622	.0730	#49	1.854	1/8"	2-1/2"	1"	42.37	40.52	38.68	36.84
00214			.0748		1.900	3.0	50	9.5	34.70	33.19	31.68	30.17
	00418		.0748		1.900	3.0	50	13.5	36.12	34.55	32.98	31.41
		00624	.0748		1.900	3.0	65	27.0	41.79	39.97	38.16	36.34
00216			.0760	#48	1.930	1/8"	2"	3/8"	35.31	33.77	32.24	30.70
	00420		.0760	#48	1.930	1/8"	2"	17/32"	36.64	35.05	33.45	31.86
		00626	.0760	#48	1.930	1/8"	2-1/2"	1-1/8"	44.64	42.70	40.76	38.82
00218			.0768		1.950	3.0	50	10.0	34.70	33.19	31.68	30.17
	00422		.0768		1.950	3.0	50	14.0	36.12	34.55	32.98	31.41
		00628	.0768		1.950	3.0	65	28.0	44.03	42.12	40.20	38.29
00220			.0781	5/64"	1.983	1/8"	2"	13/32"	35.31	33.77	32.24	30.70
	00424		.0781	5/64"	1.983	1/8"	2"	9/16"	36.64	35.05	33.45	31.86
		00630	.0781	5/64"	1.983	1/8"	2-1/2"	1-1/8"	44.64	42.70	40.76	38.82
00222			.0785	#47	1.994	1/8"	2"	13/32"	35.31	33.77	32.24	30.70
	00426		.0785	#47	1.994	1/8"	2"	9/16"	36.64	35.05	33.45	31.86
		00632	.0785	#47	1.994	1/8"	2-1/2"	1-1/8"	44.64	42.70	40.76	38.82
00224			.0787		2.000	3.0	50	10.0	34.70	33.19	31.68	30.17
	00428		.0787		2.000	3.0	50	14.0	36.12	34.55	32.98	31.41
		00634	.0787		2.000	3.0	65	28.0	44.03	42.12	40.20	38.29
00226			.0807		2.050	3.0	50	10.5	34.34	32.85	31.35	29.86
	00430		.0807		2.050	3.0	50	14.0	35.77	34.21	32.66	31.10
		00636	.0807		2.050	3.0	65	28.0	43.63	41.73	39.84	37.94
00228			.0810	#46	2.057	1/8"	2"	27/64"	34.95	33.43	31.91	30.39
	00432		.0810	#46	2.057	1/8"	2"	9/16"	36.31	34.73	33.15	31.57
		00638	.0810	#46	2.057	1/8"	2-1/2"	1-1/8"	44.28	42.35	40.43	38.50
00230			.0820	#45	2.083	1/8"	2"	27/64"	34.95	33.43	31.91	30.39
	00434		.0820	#45	2.083	1/8"	2"	9/16"	36.31	34.73	33.15	31.57
		00640	.0820	#45	2.083	1/8"	2-1/2"	1-1/8"	44.28	42.35	40.43	38.50
00232			.0827		2.100	3.0	50	10.5	34.34	32.85	31.35	29.86
	00436		.0827		2.100	3.0	50	14.5	35.77	34.21	32.66	31.10
		00642	.0827		2.100	3.0	65	29.0	43.63	41.73	39.84	37.94
00234			.0846		2.150	3.0	50	11.0	34.34	32.85	31.35	29.86
	00438		.0846		2.150	3.0	50	14.5	35.77	34.21	32.66	31.10
		00644	.0846		2.150	3.0	65	29.0	43.63	41.73	39.84	37.94

3xD (1550H) EDP#	5xD (1250H) EDP#	12xD (1850H) EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
			Decimal	Metric								
00236			.0860	#44	2.184	1/8"	2"	7/16"	34.95	33.43	31.91	30.39
	00440		.0860	#44	2.184	1/8"	2"	19/32"	36.31	34.73	33.15	31.57
		00646	.0860	#44	2.184	1/8"	2-1/2"	1-3/16"	44.28	42.35	40.43	38.50
00238			.0866		2.200	3.0	50	11.0	34.34	32.85	31.35	29.86
	00442		.0866		2.200	3.0	50	15.5	35.77	34.21	32.66	31.10
		00648	.0866		2.200	3.0	65	31.0	43.63	41.73	39.84	37.94
00240			.0886		2.250	3.0	50	11.5	34.34	32.85	31.35	29.86
00242			.0890	#43	2.260	1/8"	2"	29/64"	34.95	33.43	31.91	30.39
	00446		.0890	#43	2.260	1/8"	2"	5/8"	36.31	34.73	33.15	31.57
		00652	.0890	#43	2.260	1/8"	2-1/2"	1-1/4"	44.28	42.35	40.43	38.50
00244			.0906		2.300	3.0	50	11.5	33.99	32.52	31.04	29.56
	00448		.0906		2.300	3.0	50	16.0	35.42	33.88	32.34	30.80
		00654	.0906		2.300	3.0	65	32.0	43.22	41.34	39.46	37.58
00246			.0925		2.350	3.0	50	12.0	33.99	32.52	31.04	29.56
	00450		.0925		2.350	3.0	50	16.0	35.42	33.88	32.34	30.80
		00656	.0925		2.350	3.0	65	32.0	43.22	41.34	39.46	37.58
00248			.0935	#42	2.375	1/8"	2"	31/64"	34.59	33.09	31.58	30.08
	00452		.0935	#42	2.375	1/8"	2"	21/32"	35.94	34.38	32.81	31.25
		00658	.0935	#42	2.375	1/8"	3"	1-5/16"	43.85	41.94	40.04	38.13
00250			.0938	3/32"	2.382	1/8"	2"	31/64"	34.59	33.09	31.58	30.08
	00454		.0938	3/32"	2.382	1/8"	2"	21/32"	35.94	34.38	32.81	31.25
		00660	.0938	3/32"	2.382	1/8"	3"	1-5/16"	43.85	41.94	40.04	38.13
00252			.0945		2.400	3.0	50	12.0	33.99	32.52	31.04	29.56
	00456		.0945		2.400	3.0	50	17.0	35.42	33.88	32.34	30.80
		00662	.0945		2.400	3.0	75	34.0	43.22	41.34	39.46	37.58
00254			.0960	#41	2.438	1/8"	2"	31/64"	34.59	33.09	31.58	30.08
	00458		.0960	#41	2.438	1/8"	2"	43/64"	35.94	34.38	32.81	31.25
		00664	.0960	#41	2.438	1/8"	3"	1-11/32"	43.85	41.94	40.04	38.13
00256			.0965		2.450	3.0	50	12.5	33.99	32.52	31.04	29.56
		00666	.0965		2.450	3.0	75	34.0	43.22	41.34	39.46	37.58
00258			.0980	#40	2.489	1/8"	2"	1/2"	34.59	33.09	31.58	30.08
	00462		.0980	#40	2.489	1/8"	2"	11/16"	35.94	34.38	32.81	31.25
		00668	.0980	#40	2.489	1/8"	3"	1-3/8"	43.85	41.94	40.04	38.13
00260			.0984		2.500	3.0	50	12.5	33.99	32.52	31.04	29.56
	00464		.0984		2.500	3.0	50	17.5	35.42	33.88	32.34	30.80
		00670	.0984		2.500	3.0	75	35.0	43.22	41.34	39.46	37.58
00262			.0995	#39	2.527	1/8"	2"	1/2"	34.59	33.09	31.58	30.08
	00466		.0995	#39	2.527	1/8"	2"	11/16"	35.94	34.38	32.81	31.25
		00672	.0995	#39	2.527	1/8"	3"	1-3/8"	43.85	41.94	40.04	38.13
00264			.1004		2.550	3.0	50	13.0	33.67	32.21	30.74	29.28
	00468		.1004		2.550	3.0	50	17.5	35.10	33.57	32.05	30.52
		00674	.1004		2.550	3.0	75	35.0	42.85	40.99	39.12	37.26
00266			.1015	#38	2.578	1/8"	2"	17/32"	34.28	32.79	31.30	29.81
	00470		.1015	#38	2.578	1/8"	2"	45/64"	35.63	34.08	32.53	30.98
		00676	.1015	#38	2.578	1/8"	3"	1-13/32"	43.47	41.58	39.69	37.80
00268			.1024		2.600	3.0	50	13.0	33.67	32.21	30.74	29.28
	00472		.1024		2.600	3.0	50	18.0	35.10	33.57	32.05	30.52
		00678	.1024		2.600	3.0	75	36.0	42.85	40.99	39.12	37.26
00270			.1040	#37	2.641	1/8"	2"	17/32"	34.28	32.79	31.30	29.81
	00474		.1040	#37	2.641	1/8"	2"	23/32"	35.63	34.08	32.53	30.98
		00680	.1040	#37	2.641	1/8"	3"	1-7/16"	43.47	41.58	39.69	37.80
00272			.1043		2.650	3.0	50	13.5	33.67	32.21	30.74	29.28
	00476		.1043		2.650	3.0	50	18.5	35.10	33.57	32.05	30.52
		00682	.1043		2.650	3.0	75	37.0	42.85	40.99	39.12	37.26

continued →

Series 1550H,1250H,1850H (continued)

.1063" - .1250"
(2.700mm - 3.175mm)

3xD (1550H) EDP#	5xD (1250H) EDP#	12xD (1850H) EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100
			Decimal	Metric							
00274			.1063	2.700	3.0	50	13.5	33.67	32.21	30.74	29.28
	00478		.1063	2.700	3.0	50	19.0	35.10	33.57	32.05	30.52
		00684	.1063	2.700	3.0	75	38.0	42.85	40.99	39.12	37.26
00276			.1065	#36 2.705	1/8"	2"	17/32"	34.28	32.79	31.30	29.81
	00480		.1065	#36 2.705	1/8"	2"	3/4"	35.63	34.08	32.53	30.98
		00686	.1065	#36 2.705	1/8"	3"	1-1/2"	43.47	41.58	39.69	37.80
00278			.1083	2.750	3.0	50	14.0	33.67	32.21	30.74	29.28
	00482		.1083	2.750	3.0	50	19.5	35.10	33.57	32.05	30.52
		00688	.1083	2.750	3.0	75	39.0	42.85	40.99	39.12	37.26
00280			.1094	7/64" 2.778	1/8"	2"	9/16"	34.28	32.79	31.30	29.81
	00484		.1094	7/64" 2.778	1/8"	2"	49/64"	35.63	34.08	32.53	30.98
		00690	.1094	7/64" 2.778	1/8"	3"	1-9/16"	43.47	41.58	39.69	37.80
00282			.1100	#35 2.794	1/8"	2"	9/16"	34.28	32.79	31.30	29.81
	00486		.1100	#35 2.794	1/8"	2"	49/64"	35.63	34.08	32.53	30.98
		00692	.1100	#35 2.794	1/8"	3"	1-9/16"	43.47	41.58	39.69	37.80
00284			.1102	2.800	3.0	50	14.0	33.67	32.21	30.74	29.28
	00488		.1102	2.800	3.0	50	19.5	35.10	33.57	32.05	30.52
		00694	.1102	2.800	3.0	75	39.0	42.85	40.99	39.12	37.26
00286			.1110	#34 2.819	1/8"	2"	9/16"	34.28	32.79	31.30	29.81
	00490		.1110	#34 2.819	1/8"	2"	25/32"	35.63	34.08	32.53	30.98
		00696	.1110	#34 2.819	1/8"	3"	1-5/8"	43.47	41.58	39.69	37.80
00288			.1122	2.850	3.0	50	14.5	33.67	32.21	30.74	29.28
		00698	.1122	2.850	3.0	75	40.0	42.85	40.99	39.12	37.26
00290			.1130	#33 2.870	1/8"	2"	19/32"	34.28	32.79	31.30	29.81
	00494		.1130	#33 2.870	1/8"	2"	51/64"	35.63	34.08	32.53	30.98
		00700	.1130	#33 2.870	1/8"	3"	1-5/8"	43.47	41.58	39.69	37.80
00292			.1142	2.900	3.0	50	14.5	33.67	32.21	30.74	29.28
	00496		.1142	2.900	3.0	50	20.0	35.10	33.57	32.05	30.52
		00702	.1142	2.900	3.0	75	40.0	42.85	40.99	39.12	37.26
00294			.1160	#32 2.946	1/8"	2"	19/32"	34.28	32.79	31.30	29.81
	00498		.1160	#32 2.946	1/8"	2"	13/16"	35.63	34.08	32.53	30.98
		00704	.1160	#32 2.946	1/8"	3"	1-5/8"	43.47	41.58	39.69	37.80
00296			.1161	2.950	3.0	50	15.0	33.67	32.21	30.74	29.28
		00706	.1161	2.950	3.0	75	42.0	42.85	40.99	39.12	37.26
00298			.1181	3.000	3.0	50	15.0	31.64	30.26	28.89	27.51
	00502		.1181	3.000	3.0	50	21.0	33.05	31.61	30.18	28.74
		00708	.1181	3.000	3.0	75	42.0	40.42	38.67	36.91	35.15
00300			.1200	#31 3.048	1/8"	2"	5/8"	34.28	32.79	31.30	29.81
	00504		.1200	#31 3.048	1/8"	2"	7/8"	35.63	34.08	32.53	30.98
		00710	.1200	#31 3.048	1/8"	3"	1-3/4"	43.47	41.58	39.69	37.80
00302			.1250	1/8" 3.175	1/8"	2"	5/8"	32.25	30.84	29.44	28.04
	00506		.1250	1/8" 3.175	1/8"	2"	7/8"	33.58	32.12	30.66	29.20
		00712	.1250	1/8" 3.175	1/8"	3"	1-3/4"	41.06	39.27	37.49	35.70