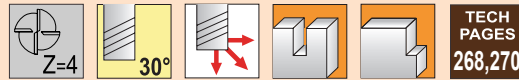


TOLERANCES

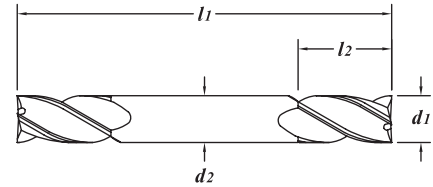
d_1	+0.000" -0.002" (+.000 -0.050mm)
d_2	h6



Stub Length - Double End

TiALN Coating

- Solid submicron grain carbide end mill - center cutting
- Shorter flute length for rigidity
- Dry or semi-dry machining
- Extremely versatile
- Uncoated - page 198
- Standard Length - page 227



EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
	Decimal	Metric								
06017	.0312	1/32"	0.792	1/8"	1-1/2"	1/16"	23.22	22.21	21.20	20.19
06517	.0394		1.000	3.0	38	2	24.24	23.19	22.13	21.08
06027	.0469	3/64"	1.191	1/8"	1-1/2"	3/32"	23.22	22.21	21.20	20.19
06527	.0591		1.500	3.0	38	3	24.24	23.19	22.13	21.08
06037	.0625	1/16"	1.588	1/8"	1-1/2"	1/8"	23.22	22.21	21.20	20.19
06537	.0787		2.000	3.0	38	4	24.24	23.19	22.13	21.08
06047	.0938	3/32"	2.383	1/8"	1-1/2"	3/16"	23.22	22.21	21.20	20.19
06547	.0984		2.500	3.0	38	5	24.24	23.19	22.13	21.08
06557	.1181		3.000	3.0	38	6	16.50	15.79	15.07	14.35
06057	.1250	1/8"	3.175	1/8"	1-1/2"	1/4"	15.87	15.18	14.49	13.80
06567	.1378		3.500	4.0	50	7	26.31	25.17	24.02	22.88
06067	.1562	5/32"	3.967	3/16"	2"	5/16"	25.17	24.08	22.98	21.89
06577	.1575		4.000	4.0	50	8	22.16	21.20	20.23	19.27
06077	.1875	3/16"	4.763	3/16"	2"	3/8"	21.26	20.34	19.41	18.49
06087	.2188	7/32"	5.558	1/4"	2-1/2"	1/2"	32.84	31.42	29.99	28.56
06607	.2362		6.000	6.0	65	12	31.81	30.43	29.04	27.66
06097	.2500	1/4"	6.350	1/4"	2-1/2"	1/2"	30.61	29.28	27.95	26.62
06107	.3125	5/16"	7.938	5/16"	2-1/2"	1/2"	40.11	38.37	36.62	34.88
06117	.3750	3/8"	9.525	3/8"	2-1/2"	1/2"	41.93	40.11	38.28	36.46
06137	.5000	1/2"	12.700	1/2"	3"	5/8"	64.49	61.69	58.88	56.08

70

35

MATERIAL HARDNESS (Rc)

0