

**TOLERANCES**

$d1$	+0.000" - .002" (+.000 - .050mm)
$d2$	h6

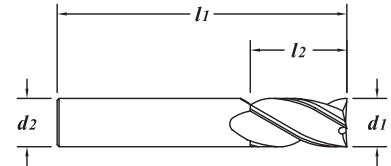
Series 210D



Recommended for graphite, fiber-reinforced plastics, carbon fiber

**Square End  
Diamond Coating**

Solid grade C-2 carbide end mill - center cutting  
Crystalline diamond coating



HIGH PERFORMANCE  
END MILLS

EDP#	$d1$ † Diameter		$d2$ Shank Diameter	$l1$ Overall Length	$l2$ Flute Length	
	Decimal	Metric				
10018	.0312	1/32"	0.792	1/8"	1-1/2"	3/32"
46018	.0394		1.000	3.0	38	4
10028	.0469	3/64"	1.191	1/8"	1-1/2"	1/8"
46028	.0591		1.500	3.0	38	6
10038	.0625	1/16"	1.588	1/8"	1-1/2"	1/4"
46038	.0787		2.000	3.0	38	8
10058	.0938	3/32"	2.383	1/8"	1-1/2"	3/8"
46058	.1181		3.000	3.0	38	12
10078	.1250	1/8"	3.175	1/8"	1-1/2"	1/2"
46078	.1575		4.000	4.0	50	14
10118	.1875	3/16"	4.763	3/16"	2"	5/8"
46098	.1969		5.000	5.0	50	16
46108	.2362		6.000	6.0	65	20
10158	.2500	1/4"	6.350	1/4"	2-1/2"	3/4"
10198	.3125	5/16"	7.938	5/16"	2-1/2"	7/8"
46128	.3150		8.000	8.0	65	20
10238	.3750	3/8"	9.525	3/8"	2-1/2"	7/8"
46148	.3937		10.000	10.0	70	25
46168	.4724		12.000	12.0	75	25
10318	.5000	1/2"	12.700	1/2"	3"	1"
13338	.6250	5/8"	15.875	5/8"	3-1/2"	1-1/4"
46188	.6299		16.000	16.0	88	32
13358	.7500	3/4"	19.050	3/4"	4"	1-1/2"
13378	1.000	1"	25.400	1"	4"	1-1/2"

