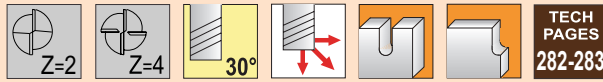


Series 320MT, 330MT

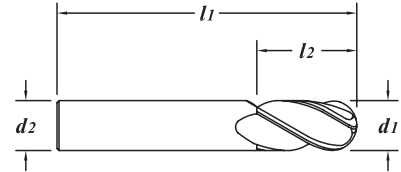


TOLERANCES	
d_1	+0.000" - .002" (+.000 - .050mm)
d_2	h6
ball radius	+0.000" - .001" (+.000 - .025mm)

Standard Length - Ball End

TiN Coating

- Solid submicron grain carbide end mill - center cutting
- Improved lubricity
- Extremely versatile
- Uncoated - page 228
- TiCN Coating - page 231
- TiALN Coating - page 232



(320MT) 2 Flute EDP#	(330MT) 4 Flute EDP#	d_1 †		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
		Decimal		Metric							
16073	18073	.1250	1/8"	3.175	1/8"	1-1/2"	1/2"	13.20	12.63	12.05	11.48
16113	18113	.1875	3/16"	4.763	3/16"	2"	5/8"	16.92	16.18	15.45	14.71
16153	18153	.2500	1/4"	6.350	1/4"	2-1/2"	3/4"	22.23	21.26	20.30	19.33
16193	18193	.3125	5/16"	7.938	5/16"	2-1/2"	7/8"	29.27	28.00	26.72	25.45
16233	18233	.3750	3/8"	9.525	3/8"	2-1/2"	7/8"	34.86	33.34	31.83	30.31
16273	18273	.4375	7/16"	11.113	7/16"	2-3/4"	1"	42.78	40.92	39.06	37.20
16313	18313	.5000	1/2"	12.700	1/2"	3"	1"	62.07	59.37	56.67	53.97
16333	18333	.6250	5/8"	15.875	5/8"	3-1/2"	1-1/4"	99.94	95.59	91.25	86.90
16353	18353	.7500	3/4"	19.050	3/4"	4"	1-1/2"	144.44	138.16	131.88	125.60
16373	18373	1.000	1"	25.400	1"	4"	1-1/2"	250.69	239.79	228.89	217.99

