

TOLERANCES

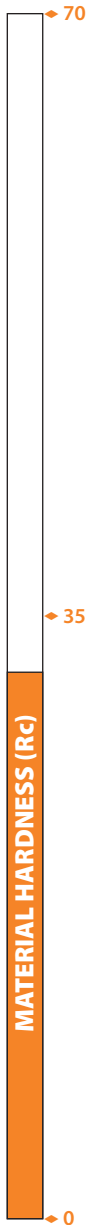
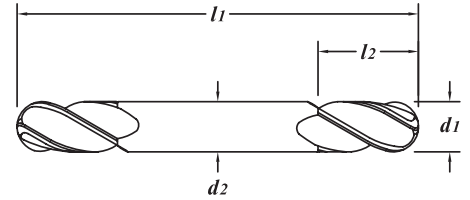
d_1	+0.000" - .002" (+0.000 - .050mm)
d_2	h6
ball radius	+0.000" - .001" (+0.000 - .025mm)

Standard Length - Double End - Ball End

Solid submicron grain carbide end mill - center cutting

Extremely versatile

TiAlN Coating - page 257



EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100	
	Decimal	Metric								
32050	.1250	1/8"	3.175	1/8"	2"	3/8"	19.83	18.96	18.10	17.24
32070	.1875	3/16"	4.763	3/16"	2-1/2"	1/2"	24.29	23.23	22.18	21.12
32090	.2500	1/4"	6.350	1/4"	2-1/2"	5/8"	28.82	27.57	26.31	25.06
32110	.3750	3/8"	9.525	3/8"	3-1/2"	3/4"	48.54	46.43	44.32	42.21
32130	.5000	1/2"	12.700	1/2"	4"	1"	77.46	74.10	70.73	67.36