

d_1	+0.00" -0.002" (+.000 -.050mm)
d_2	h6

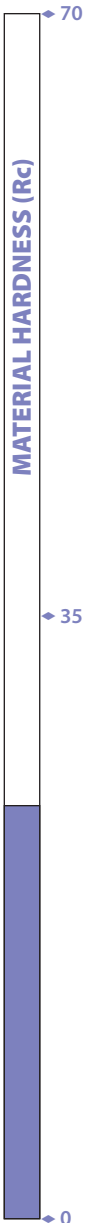
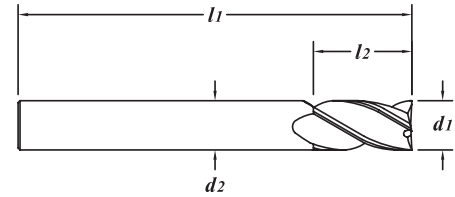


TECH
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Recommended for graphite, fiber-reinforced plastics, carbon fiber

**Extra Length - Square End
Diamond Coating**

Solid grade C-2 carbide end mill - center cutting
Crystalline diamond coating
Can be modified with a neck in 48 hours



EDP#	d_1 † Diameter		d_2 Shank Diameter	l_1 Overall Length	l_2 Flute Length	1-11	12-24	25-49	50-100
	Decimal	Metric							
94028	.1181	3.000	3.0	75	20	106.18	101.56	96.95	92.33
38038	.1250	1/8"	3.175	1/8"	3"	100.88	96.49	92.11	87.72
94068	.1575	4.000	4.0	75	25	142.07	135.89	129.72	123.54
38048	.1875	3/16"	4.763	3/16"	4"	134.95	129.09	123.22	117.35
38058	.2500	1/4"	6.350	1/4"	3"	144.60	138.31	132.03	125.74
38068	.2500	1/4"	6.350	1/4"	4"	150.17	143.64	137.11	130.58
38078	.2500	1/4"	6.350	1/4"	6"	171.87	164.40	156.92	149.45
38098	.3125	5/16"	7.938	5/16"	4"	176.05	168.40	160.74	153.09
94168	.3150	8.000	8.0	100	25	210.58	201.42	192.27	183.11
38128	.3750	3/8"	9.525	3/8"	4"	196.05	187.53	179.00	170.48
38138	.3750	3/8"	9.525	3/8"	6"	216.67	207.25	197.83	188.41
94208	.3937	10.000	10.0	100	25	235.09	224.87	214.65	204.43
94248	.4724	12.000	12.0	100	25	259.60	248.31	237.03	225.74
38168	.5000	1/2"	12.700	1/2"	4"	246.64	235.92	225.19	214.47
38178	.5000	1/2"	12.700	1/2"	4"	246.64	235.92	225.19	214.47