



D: _____ TOL: _____
 L1: _____
 L2: _____
 NO. FLUTES: _____
 HELIX ANGLE (RHS): _____
 BACKTAPER: _____
 A (DRILL POINT ANGLE): _____
 COATING: _____
 COOLANT FED (Y / N): _____
 MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED

GARR TOOL
 ALMA, MICHIGAN

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:
TITLE: DRILL		
CUSTOMER:		DWG NO.:

REVISIONS
