



D1: _____ TOL: _____

D2: _____ TOL: _____

L1: _____

L2: _____

L3: _____

NO. FLUTES: _____

HELIX ANGLE (RHS): _____

BACKTAPER: _____

A (DRILL POINT ANGLE): _____

COATING: _____

COOLANT FED (Y / N): _____

MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

GARR TOOL		
ALMA, MICHIGAN		
SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:
TITLE: DRILL COUNTERBORE		
CUSTOMER:		DWG NO.:

REVISIONS			