



D1: \_\_\_\_\_ TOL: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_

NO. FLUTES: \_\_\_\_\_

HELIX ANGLE (RHS): \_\_\_\_\_

BACKTAPER: \_\_\_\_\_

A1 DRILL POINT ANGLE: \_\_\_\_\_

A2 CHAMFER ANGLE (PER SIDE): \_\_\_\_\_

COATING: \_\_\_\_\_

COOLANT FED (Y / N): \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

**GARR TOOL**  
ALMA, MICHIGAN

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:

TITLE: DRILL CHAMFER TOOL

CUSTOMER:	DWG NO.:
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**REVISIONS**
