



\* NUMBER OF FLUTES:  
 .125"-.250" DIA. [3,175-6,350mm]: 4 FLUTES  
 LARGER THAN .250" DIA. [6,350mm]: CAN BE 5 FLUTES

D1: \_\_\_\_\_ TOL: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_

\* NO. FLUTES: \_\_\_\_\_

X.CEED COATED

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS  
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED

**GARR TOOL**

ALMA, MICHIGAN

SCALE: _____	DRAWN BY: _____	APPR. BY: _____
DATE: _____		DATE: _____
TITLE: BALL END HIGH R <sub>c</sub> FINISHER		
CUSTOMER: _____		DWG NO.: _____

**REVISIONS**
