



D1: \_\_\_\_\_ TOL: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_

L3: \_\_\_\_\_

A - STEP ANGLE (PER SIDE): \_\_\_\_\_

COATING: \_\_\_\_\_

COOLANT FED (Y / N): \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

**GARR TOOL**  
ALMA, MICHIGAN

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:

TITLE:  
DOUBLE MARGIN STRAIGHT FLUTE STEP DRILL

CUSTOMER:	DWG NO.:
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**REVISIONS**
