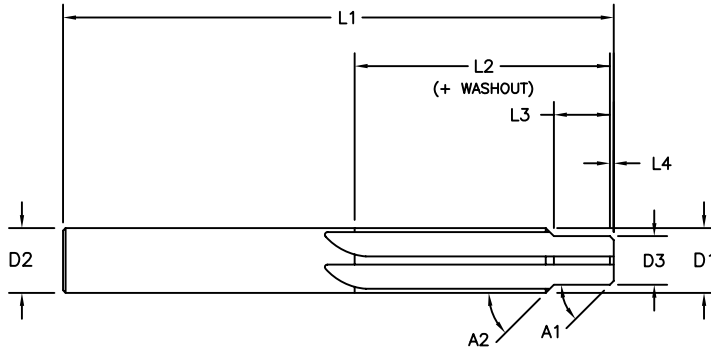


D1: _____ TOL: _____
 D2: _____ TOL: _____
 D3: _____ TOL: _____
 L1: _____
 L2: _____
 L3: _____
 L4 (CHAMFER LENGTH): _____
 A1 (CHAMFER ANGLE): _____
 A2 (STEP ANGLE): _____
 NO. FLUTES: _____
 SPIRAL (RH/LH/STR): _____
 CUT (RH/LH): _____
 HELIX ANGLE: _____
 END CUT STYLE: _____
 COATING: _____
 MAT'L BEING CUT: _____



DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED

GARR TOOL
 ALMA, MICHIGAN

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:
TITLE: STEP REAMER		
CUSTOMER:		DWG NO.:

REVISIONS
