



D1: \_\_\_\_\_ TOL: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_

L3: \_\_\_\_\_

A1 DRILL POINT ANGLE: \_\_\_\_\_

A2 STEP ANGLE (PER SIDE): \_\_\_\_\_

COATING: \_\_\_\_\_

COOLANT FED (Y / N): \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE GARR TOOL STANDARDS  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

**GARR TOOL**  
ALMA, MICHIGAN

SCALE:	DRAWN BY:	APPR. BY:
DATE:		DATE:
TITLE: STRAIGHT FLUTE STEP DRILL (2 FLUTES)		
CUSTOMER:		DWG NO.:

SINGLE MARGIN

REVISIONS
