

SF (1/4" Steel Shank)

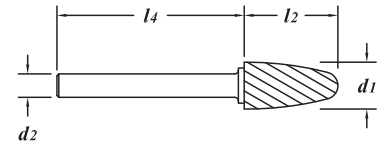
Carbide Rotary Files - Tree-Radius Shape

Submicron Grain Carbide

A - Aluminum Cut

D - Double Cut

* - Solid Carbide



EDP#	TOOL #	$d1$ † Diameter		$d2$ Shank Diameter	$l2$ Flute Length	$l4$ Shank Length	1-11	12-24	25-49	50-100	
		Decimal	Metric								
64010	* SF-1	.2500	1/4"	6.350	1/4"	5/8"	2"	11.11	10.63	10.14	9.66
64011	* SF-1A	.2500	1/4"	6.350	1/4"	5/8"	2"	17.14	16.39	15.65	14.90
64012	* SF-1D	.2500	1/4"	6.350	1/4"	5/8"	2"	11.11	10.63	10.14	9.66
64020	SF-3	.3750	3/8"	9.525	1/4"	3/4"	1-3/4"	13.39	12.80	12.22	11.64
64021	SF-3A	.3750	3/8"	9.525	1/4"	3/4"	1-3/4"	21.60	20.66	19.72	18.78
64022	SF-3D	.3750	3/8"	9.525	1/4"	3/4"	1-3/4"	13.39	12.80	12.22	11.64
64030	SF-5	.5000	1/2"	12.700	1/4"	1"	1-3/4"	20.06	19.18	18.31	17.44
64031	SF-5A	.5000	1/2"	12.700	1/4"	1"	1-3/4"	30.57	29.24	27.91	26.58
64032	SF-5D	.5000	1/2"	12.700	1/4"	1"	1-3/4"	20.06	19.18	18.31	17.44
64040	SF-6	.6250	5/8"	15.875	1/4"	1"	1-3/4"	27.76	26.55	25.35	24.14
64041	SF-6A	.6250	5/8"	15.875	1/4"	1"	1-3/4"	42.49	40.65	38.80	36.95
64042	SF-6D	.6250	5/8"	15.875	1/4"	1"	1-3/4"	27.76	26.55	25.35	24.14
64050	SF-14	.7500	3/4"	19.050	1/4"	1-1/4"	1-3/4"	42.77	40.91	39.05	37.19
64052	SF-14D	.7500	3/4"	19.050	1/4"	1-1/4"	1-3/4"	42.77	40.91	39.05	37.19