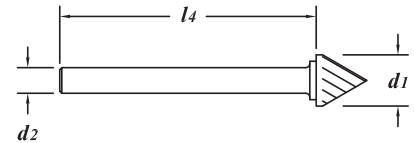


Carbide Rotary Files - Taper Shape (60° Included Angle)

Submicron Grain Carbide

D - Double Cut

** - Solid Carbide/Double End



| EDP# | TOOL # | $d1$ † | | $d2$ Shank Diameter | $l4$ Shank Length | 1-11 | 12-24 | 25-49 | 50-100 | |
|-------|---------|---------|----------|---------------------------|-------------------------|----------|-------|-------|--------|-------|
| | | Decimal | Diameter | | | | | | | |
| 67010 | **SJ-1 | .2500 | 1/4" | 6.350 | 1/4" | 1-11/16" | 14.54 | 13.90 | 13.27 | 12.64 |
| 67012 | **SJ-1D | .2500 | 1/4" | 6.350 | 1/4" | 1-11/16" | 14.54 | 13.90 | 13.27 | 12.64 |
| 67020 | SJ-3 | .3750 | 3/8" | 9.525 | 1/4" | 1-3/4" | 12.20 | 11.67 | 11.14 | 10.61 |
| 67022 | SJ-3D | .3750 | 3/8" | 9.525 | 1/4" | 1-3/4" | 12.20 | 11.67 | 11.14 | 10.61 |
| 67030 | SJ-5 | .5000 | 1/2" | 12.700 | 1/4" | 1-3/4" | 15.04 | 14.39 | 13.73 | 13.08 |
| 67032 | SJ-5D | .5000 | 1/2" | 12.700 | 1/4" | 1-3/4" | 15.04 | 14.39 | 13.73 | 13.08 |
| 67040 | SJ-6 | .6250 | 5/8" | 15.875 | 1/4" | 1-3/4" | 20.04 | 19.17 | 18.30 | 17.43 |
| 67042 | SJ-6D | .6250 | 5/8" | 15.875 | 1/4" | 1-3/4" | 20.04 | 19.17 | 18.30 | 17.43 |
| 67050 | SJ-7 | .7500 | 3/4" | 19.050 | 1/4" | 1-3/4" | 26.30 | 25.16 | 24.01 | 22.87 |
| 67052 | SJ-7D | .7500 | 3/4" | 19.050 | 1/4" | 1-3/4" | 26.30 | 25.16 | 24.01 | 22.87 |