







DRILLS

SERIES	PAGE	COATING	DESCRIPTION
1180 	12	ALUMASTAR	Jobber length, 3 flute, High performance
1520 	42	BRIGHT	Stub length, 2 flute, General purpose
1520H 	45	HARDLUBE	Stub length, 2 flute, General purpose
1205 	48	BRIGHT	Jobber length, 2 flute, General purpose
1205H 	51	HARDLUBE	Jobber length, 2 flute, General purpose
1800H 	74	HARDLUBE	Taper length, 2 flute, Parabolic

END MILLS

SERIES	PAGE	COATING	DESCRIPTION
143M 	82	ALUMASTAR	High velocity, 3 flute, High metal removal rate, Square end
143R 	84	ALUMASTAR	High velocity, 3 flute, High metal removal rate, Corner radius
142M 	80	ALUMASTAR	High velocity, 2 flute, High metal removal rate, Square end
142B 	81	ALUMASTAR	High velocity, 2 flute, High metal removal rate, Ball end
242M / 842M 	86	BRIGHT	High performance, 2 flute, For 4000-8000 RPM, Square end
253M / 853M 	89	BRIGHT	High performance, 3 flute, Profiling and finishing, Square end
253MC 	91	TiCN	High performance, 3 flute, Profiling and finishing, Square end
160M / 860M 	118	BRIGHT	Stub length, 2 flute, General purpose, Square end
180M / 980M 	121	BRIGHT	Stub length, 2 flute, General purpose, Ball end
220M / 820M 	127	BRIGHT	Standard length, 2 flute, General purpose, Square end
220MC 	130	TiCN	Standard length, 2 flute, General purpose, Square end
320M / 920M 	138	BRIGHT	Standard length, 2 flute, General purpose, Ball end
320MC 	141	TiCN	Standard length, 2 flute, General purpose, Ball end
620M / 640M 	153	BRIGHT	Extra length, 2 flute, General purpose, Square end
620MC 	155	TiCN	Extra length, 2 flute, General purpose, Square end
720M / 740M 	164	BRIGHT	Extra length, 2 flute, General purpose, Ball end
720MC 	166	TiCN	Extra length, 2 flute, General purpose, Ball end